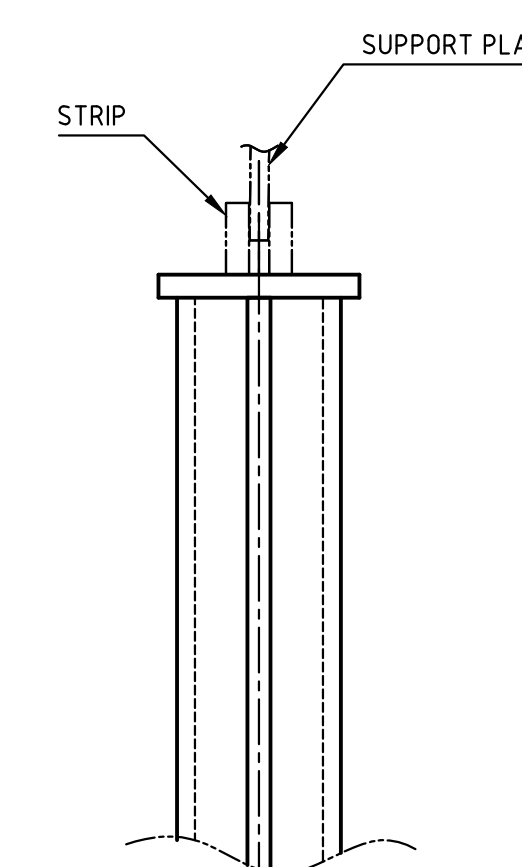
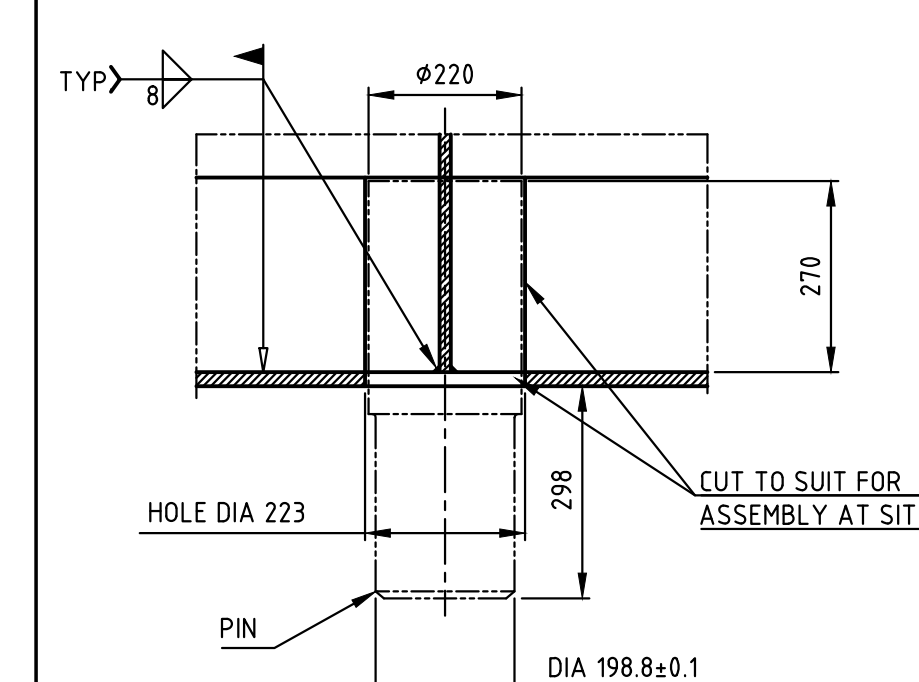
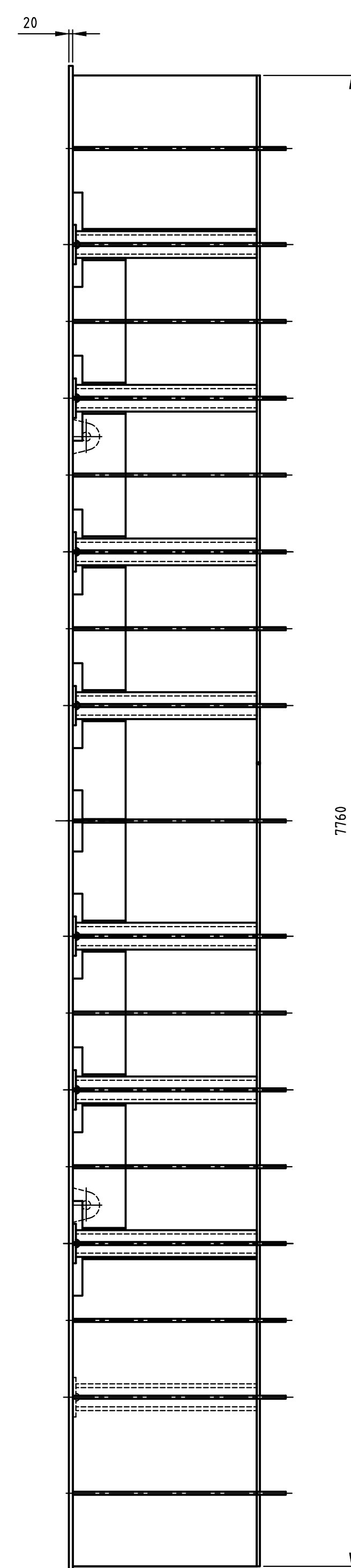



Sheet No. _____

[illegible]

1. QUALITY NOTE:-
WELDING CLASSIFICATION GROUPS ACCORDING TO HW 0620099 CS/BK TEST PART 10
SCORE ACCORDING TO HW 850199, CATEGORY OF SERVICE REQUIREMENTS-3
FOR WELD SEAMS SUBJECT TO EXTERNAL PRESSURE & CATEGORY OF SERVICE
REQUIREMENTS-4 FOR WELDING OF STIFFENERS ETC.
2. GENERAL TOLERANCES ON STRAIGHTNESS, FLATNESS AND PARALLELISM SHALL
BE MAINTAINED AS PER AA0621105 GRADE - F.
3.  REPRESENTS SITE WELDING.
4. IN SECTION C-C, D-D, E-E AND G-G PIN TO BE WELDED AT SITE.

	भारत हेवी इलेक्ट्रिकल्स लिमिटेड, रानीपुर, हरिद्वार	वर्क/NAME	हस्ताक्षर/SIGN	दिनांक/DATE	संकेत/No. of
	BHARAT HEAVY ELECTRICALS LIMITED,	S.JOSHI	sd.	12/03/2020	—
	RANIPUR, HARDWAR	MUKESH	sd.	12/03/2020	—
		D.K.Y	sd.	12/03/2020	—

सिस्टम एकाईज ऑफिस
HDE

BOTTOM PLATE ASSEMBLY

	नाम/NAME	हस्ताक्षर /SIGN	दिनांक/DATE	संख्या No. of W
निर्वाहक अधीक्षक अधीक्षक	S.JOSHI	sd.	12/03/2020	—
अधीक्षक अधीक्षक	MUKESH	sd.	12/03/2020	
अधीक्षक अधीक्षक	D.K.Y	sd.	12/03/2020	

अ. सं. (KG) 0	असम्पत्ती अभिकल्प का संदर्भ REFER TO ASSLY. DRG. —	वस्तु का क्रमांक ITEM NO. —	वस्तु का क्रमांक NO. OF ITEMS
अभिकल्प संख्या/DRAWING NO.			REV.

A0 माप/ A0 SIZE